

# Fabrication of quantum emitters in aluminum nitride by Al-ion implantation and thermal annealing

Cite as: Appl. Phys. Lett. **124**, 124003 (2024); doi: 10.1063/5.0185534

Submitted: 4 December 2023 · Accepted: 5 March 2024 ·

Published Online: 18 March 2024



View Online



Export Citation



CrossMark

E. Nieto Hernández,<sup>1,2</sup>  H. B. Yağci,<sup>3,4</sup>  V. Pugliese,<sup>1,2</sup>  P. Aprà,<sup>1,2</sup>  J. K. Cannon,<sup>3,4</sup>  S. G. Bishop,<sup>3,4</sup>   
J. Hadden,<sup>3,4</sup>  S. Ditalia Tchernij,<sup>1,2</sup>  P. Olivero,<sup>1,2</sup>  A. J. Bennett,<sup>3,4</sup>  and J. Forneris<sup>1,2,a)</sup> 

## AFFILIATIONS

<sup>1</sup>Dipartimento di Fisica e Centro Inter-Dipartimentale "NIS," Università di Torino, via Pietro Giuria 1, Torino 10125, Italy

<sup>2</sup>Istituto Nazionale di Fisica Nucleare (INFN), Sezione di Torino, via Pietro Giuria 1, Torino 10125 Italy

<sup>3</sup>School of Engineering, Cardiff University, Queen's Building, The Parade, Cardiff CF24 3AA, United Kingdom

<sup>4</sup>Translational Research Hub, Cardiff University, Maindy Road, Cathays, Cardiff CF24 4HQ, United Kingdom

<sup>a)</sup> Author to whom correspondence should be addressed: [Jacopo.forneris@unito.it](mailto:Jacopo.forneris@unito.it)

## ABSTRACT

Single-photon emitters (SPEs) within wide-bandgap materials represent an appealing platform for the development of single-photon sources operating at room temperatures. Group III-nitrides have previously been shown to host efficient SPEs, which are attributed to deep energy levels within the large bandgap of the material, in a configuration that is similar to extensively investigated color centers in diamond. Anti-bunched emission from defect centers within gallium nitride and aluminum nitride (AlN) have been recently demonstrated. While such emitters are particularly interesting due to the compatibility of III-nitrides with cleanroom processes, the nature of such defects and the optimal conditions for forming them are not fully understood. Here, we investigate Al implantation on a commercial AlN epilayer through subsequent steps of thermal annealing and confocal microscopy measurements. We observe a fluence-dependent increase in the density of the emitters, resulting in the creation of ensembles at the maximum implantation fluence. Annealing at 600 °C results in the optimal yield in SPEs formation at the maximum fluence, while a significant reduction in SPE density is observed at lower fluences. These findings suggest that the mechanism of vacancy formation plays a key role in the creation of the emitters and open enticing perspectives in the defect engineering of SPEs in solid state.

© 2024 Author(s). All article content, except where otherwise noted, is licensed under a Creative Commons Attribution (CC BY) license (<http://creativecommons.org/licenses/by/4.0/>). <https://doi.org/10.1063/5.0185534>

Single-photon emitters (SPEs) in wide-bandgap semiconductors are promising building blocks for quantum technologies, including quantum sensing, optical quantum computing, and quantum communication.<sup>1–3</sup> Quantum emitters within solid-state host materials have steadily gained relevance in the last two decades. Alongside single-photon emission in quantum dots,<sup>4</sup> the experimental demonstration of anti-bunched emission from color centers in diamond<sup>5</sup> led to a vibrant scientific field focused on characterization, manipulation, and fabrication of defect systems in wide-bandgap semiconductors.<sup>6–8</sup> With the advancements in ion implantation technology regarding deterministic single-ion doping and nanoscale placement precision,<sup>9–12</sup> along with the substantial progresses in material synthesis and development in terms of controlled and selective chemical vapor deposition,<sup>13–15</sup> it became possible to identify and develop optically active defects with

stable and efficient single-photon emission, that in several instances is correlated with their (highly coherent) spin properties. To date, a multitude of single-photon emitters in wideband-gap semiconductors have been reported, both in the visible and in the infrared spectral regions.<sup>16–19</sup> The two most widely investigated materials in this field are diamond<sup>20–24</sup> and silicon carbide (SiC).<sup>16,25–27</sup> Nonetheless, remarkable properties have been also demonstrated in other materials, such as silicon (Si),<sup>28–30</sup> gallium nitride (GaN),<sup>17,31,32</sup> hexagonal boron nitride (hBN),<sup>33–35</sup> and aluminum nitride (AlN).<sup>36–38</sup> Aluminum nitride (AlN) is a wide-bandgap semiconductor ( $E_g = 6.03$  eV) with a refractive index of  $\sim 2.15$  at  $\lambda = 650$  nm. It is well known and employed as a piezoelectric material, a durable ceramic, and the ideal buffer layer for GaN growth,<sup>39</sup> making it an appealing semiconductor for the implementation of high-power electronics and next-generation